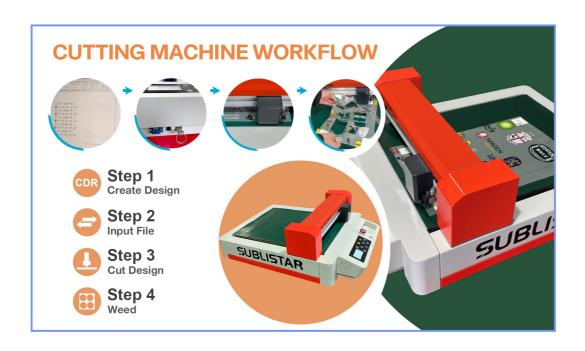
CNC FLATBED DIGITAL CUTTER

— SUBLISTAR DTF CUTTER SC-6090/SC-A3 PLUS —



OPERATING PROCEDURES





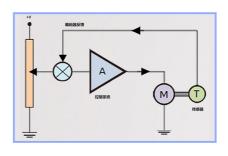




SC-6090

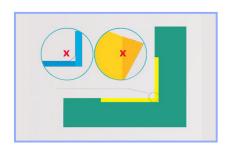
HIGH PRECISION

Sublistar flatbed cutter Series is able to cut small text strings, and it is easy to tear off the scraps.



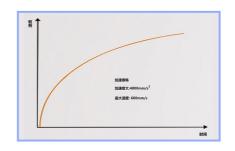
SERVO MOTOR/ CLOSED LOOP CONTROL

Cutting / Plotting will be stopped when tool carriage is overloading, it is an important safety feature to protect tool carriage when media is jammed.



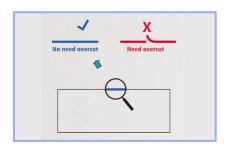
ADVANCED ALGORITHM

Obvious elimination of distorted, rounded or lifted corners.



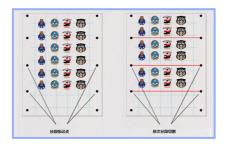
FAST CUTTING/ PLOTTING OPERATION

Fast speed for volume production: Servos bring out smooth acceleration, big torque, precise cutting / plotting and excellent durability.



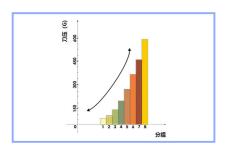
NO NEED OVERCUT

In every cutting path, the start and end nodes join with each other accurately, while no need to setup any overcut.



SEGMENTED AREA CUTTING OPERATION

Additional Registration Marks are available for more precise axis alignment. Contour cutting is performed sequentially in each segmented area, which improves accuracy and tracking for long roll media, heavier media or media that has been laminated.



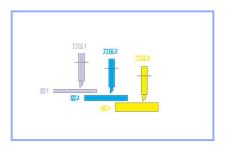
CUTING FORCE IN 8 STEPS

Color the cutting paths differently for various force steps, set the processing sequence as color sequence.



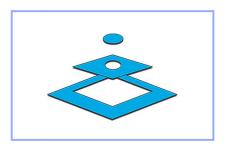
SCANNING BAR-CODE WHEN OFFLINE

One-click to recognize the cutting job from those saved in the USB memory by scanning the Bar-code which is pre-printed, while not requiring to connect to computer. This function is especially helpful to increase the productivity when there are many files stored in the USB memory. USB memory/ offline function is able to send same cutting job repeatedly.



MULTIPLE LAYERS SOLUTION

For medias with multiple layers, different cutting force is applied for different layer.



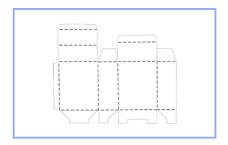
HALF CUT / PERF CUT

Half cut / Perforation cut are available, every time you may carry out either one or both.



FAST REGISTRATION MARKS DETECTION BY CCD CAMERA

With Gunner's software, it is able to generate contours in one-click, it is able to add registration marks easily also.CCD camera, used in combination with related software is applied to detect the intricate dieless contours fast and more efficiently, Problems caused by positioning error of human, poor quality printing are resolved using the CCD camera. CCD camera is applicable for wide varieties of medias.



DOTTED UINES CUTTING

Dotted line cutting is typically available for medias with 2 layers and also kinds of paper.

SPECIFICATION ---

| MODEL | SC-A3 Plus | SC-6090 |
|--------------------------------|--|--------------------|
| WORKING SIZE | 350 x 450mm | 610 x 900mm |
| APPLICABLE MEDIA THICKNESS | 0.03 -1mm | |
| APPLICABLE MEDIA | Soft and medium rigidity medias | |
| METHOD TO FIX MEDIA | Vacuum pump and or adhesive mat | |
| MAX. CUTTING SPEED | 600mm/s | |
| MAX. CUTTING FORCE | 600G / 5.8N in 8 steps | |
| CUTTING FORCE SETUP | Adjustable in every 1G | |
| CUTTER BLADE DIAMETERS | Ф0.9mm, Ф1.5mm, Ф2.0mm | |
| CUTTER BLADE ANGLES | 30°, 45°, 60° | |
| DOTTED LINES CUTTING | Included | |
| DRIVE | AC Servo | |
| MECHANICAL RESOLUTION | 0.0125mm | |
| COMPATIBLE OS | Win10 / 8 / 7 / XP | |
| MEMORY BUFFER | 2MB | |
| SOFTWARE | Windows Driver, SignWorkPro, CADtoPlotpro | |
| LCD | English | |
| FILE FORMAT | HP-GL, PLT | |
| PORT IN STANDARD | USB, RS-232 | |
| REGISTRATION MARKS RECOGNITION | GARMS with Red laser sensor | |
| POWER INPUT | 110 - 220V AC, 50 - 60Hz | |
| POWER CONSUMPTION IN TOTAL | 620w | 900w |
| CUTTER HOLDER / PEN HOLDER | 1 for each | |
| TYPES OF PEN | Water based fiber-tip pen & Oil based ball pen | |
| MEDIA BRACKET | Included | |
| PACKAGE SIZE L- W- H | 1050 x760 x 600mm | 1350 x1220 x1220mm |
| GROSS / NET WEIGHT | 67 / 52kg | 160 / 90kg |



